

## **T SHIRT FILM INSTRUCTIONS**

All films need to be cut in mirror image. Prepress fabric to remove any moisture before pressing films. Moisture in fabric may prevent films from bonding properly. Place Teflon sheet or fabric between image and heat plate to prevent scorching.

Metallic Films: Due to crinkling and possible flaking of the metallic film on garment, please be sure to limit areas of your design so that they are larger than 1"

Flock, \*Glitter, Hologram, Metallic, PU, PVC hot film.

Temperature: 320 degrees F (160 degrees C).

Duration: 10-15 seconds.

Pressure: Medium to firm.

Peel backing: Cold

\*use heavy duty blade to cut the glitter films. (60 degree angle on blades is optimal). These films contain real glitter chips that may shorten the life span of standard blades.

Machine was and dry as needed. Flip garment inside out before washing of metallic's and holograms.