

Settings used to cut Hot Fix Films heat transfer products using the following plotter model: **Graphtec CE5000-60**

Hologram, Metallic, PolyU, PVC.

Blade type: CB09UA-1 45° angle.

Cond.	Tool	Offset	Force	Speed	Quality
1	09	0	18	40	1

Glitter, Flock*.

Blade type: CB09UA-1 60° angle. Extend blade slightly lower for these thicker materials.

Cond.	Tool	Offset	Force	Speed	Quality
2	09	0	20	20	1

**Flock can be cut using the 45° or 60° angle blade.*

Roland GX-24 Plotter

First adjust blade to correct depth, down pressure for PolyU and PVC 90 grams, offset at 25 mm

Metallic and Hologram should be very similar to PolyU and PVC settings.

For Glitter, Flock (recommended) 60degree blade 120 down pressure offset should be the same as PolyU and PVC